



**AMETA**  
SOLUTION

## ZINC PASTE Metaflux

## 70-40 Paste

### PRODUCT TYPE

Zinc coating for all clean metallic surfaces. This product dries with a matt-grey finish and for touch ups on damaged zinc coatings and regular parts. Conforms to DIN 50.976 (1980).

### UTILISATION

Shake well before use.

Clean the parts from oil, grease, rust and impurities before applying the product.

Do not apply on damp surfaces. Can be used without dilution. If diluted use: **White spirit** without exceeding 20%. **Zinc-Paste** covers per kilo 2.0 to 2.5 m<sup>2</sup> at 100 um. Can be also applied with a paintbrush or an airless with buses # 4 or 5 (.38 or .45 mm.). The coating is dry after 10 minutes. Possibility of applying a second layer after one hour at 20°C.



### AVANTAGES AND PROPERTIES

- Brushable system containing **96% zinc** in the dried coating.
- 98.5% - 99% pure zinc.
- Heat resistance up to 300°C.
- Viscosity: 1900 cps. Spindle #5 @ 100 RPM: 25°C.
- No shrinkage and no hair cracking.
- Zinc remains in suspension and will not dry, harden or form a skin in the can.
- Good adherence on metals and good resistance on abrasion.
- Content solid 84.1%, viscosity 320 mPas, gravity 2.85g/ml., flash point <21°C



### RECOMMENDATIONS

\*70-40 can be applied on the metal parts having a temperature between -15 at +35°C. The parts have to be clean of dust, grease, water and moisture. The product in itself must remain in a temperature between 5 to 30°C. No zinc decantation inside the jar.

### Approbation

Certification CAN/CGSB-1.181

Ministry of transport: test; ASTM B117 conformity with: ASTM A123, ISO 1461, ASTM A780, CAN/CSA-G164

International standard: ISO 3549

Military force United Kingdom and NATO

NSN (Nato stock number) 7520-99-212-4616

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